



**CATALOGUE**

**ANTI VIBRATION MOUNTINGS**

IS : 5382  
  
CML  
7995718

**RINGS &  
GASKETS  
AS PER  
IS 5382  
TYPE I TO V**

WE ARE CERTIFIED FOR QUALITY MANAGEMENT SYSTEMS

ISO  
9001

IATF  
16949  
for  
AUTOMOTIVE

ISO  
14001  
for  
ENVIRONMENT

ISO  
45001 : 2018  
for HEALTH  
& SAFETY

**Our Products are  
Compliant with  
European Standards  
REACH & RoHS**

**ASHUTOSH RUBBER PVT. LTD.**

MANUFACTURERS OF ALL TYPES OF RUBBER & TPE PRODUCTS

## COMPANY PROFILE

### WE ARE

Ashutosh Rubber Pvt. Ltd. is engaged in manufacturing of a wide range of Rubber & TPE (Thermoplastic Elastomer) products. We are an **ISO 9001:2015, IATF 16949:2016, AS 9100C:2009, OHSAS 18001:2007, ISO 14001:2015** certified company by TUV SUD, and accredited with ISI certification under Bureau of Indian Standard **IS 5382** and a Performance & Credit Rated Company by CRISIL (A standard & Poor's company) with a rating assigned at **SE 2A** (High Performance Capability & High Financial Strength) and also having D&B D-U-N-S certificate (**D-U-N-S No. 86-255-7690**). Our Products are compliant with European Standards **RoHS & REACH. Water Regulations Advisory Scheme (WRAS) UK** material approval for BS 6920:2014 Rubber with Range of Shore Hardness 50 to 80 upto temperature of 70°C is in advanced stage of approval.

Presently we make more than 9000 different Rubber & TPE Moulded Products for varied applications. Our company uses modern manufacturing process by using **Desma Rubber Injection, Tung Yu, Plus - One Vacuum Moulding Machines and Windsor, PASL Windtech TPE Injection Moulding Machines**. We have been incorporated as a Private Limited company since 2007, being a part of the group which is in this business since 1987. The Company, over and above having modern rubber processing technology, has also modern facility to Process Soft PVC like TPE (Thermoplastic Elastomer).

The Company is a part of Ashutosh Group, another Company in the group being Ashutosh Financial Services Pvt. Ltd. is actively involved in providing wide range of financial services such as - Investment Advisory, Capital Advisory, Taxation and Allied Laws Advisory, Chartered Accountancy Services and NRI Services.

### INFRASTRUCTURE

**Unit No. 1 at Metoda** is a facility manufacture Rubber Products which is spread across an area of more than 20,000 sq. ft. It has organized and modern facility to store raw material, carry out the entire manufacturing process, to store finished goods and to carry out all the quality controls with the help of fully equipped laboratory. Different divisions of the factory are computerized and are connected with a Local Area Network (LAN) for seamless exchange of data and information. Our office and factory is under round the clock Electronic Surveillance System which is regularly monitored.

**Unit No.2 at Metoda** has a fully equipped facility to make TPE (Thermo Plastic Elastomers) Products.

is spread across an area of more than 10,000 sq.ft. The Aji Unit has Rubber Products manufacturing facility with modern infrastructure.

One of the most critical requirements of the business is the need for Dies, Tools and metal inserts for the Rubber Products manufactured by us.

**Unit No.4 is the Tool Room** of the company with most modern facility for Turning, Milling, Drilling, Shaping, Grinding, Planning, solely dedicated to the Dies, Tools, Metal inserts and maintenance needs of the company. This ensures quick and better quality control for the final product manufactured by the company.

Company has a landscaped garden with more than 1,000 trees making the environment in and around at all its factories soothing. The company has its own workers quarters for its workers nearby the factory which provides comfort of operation of running the plant round the clock. The company has a fully equipped administrative office in the business area of the Rajkot city to take care of the administrative and management needs of the company.

The Company has started regional office in emerging metropolitan city of Ahmedabad to reach out our national & international customers.

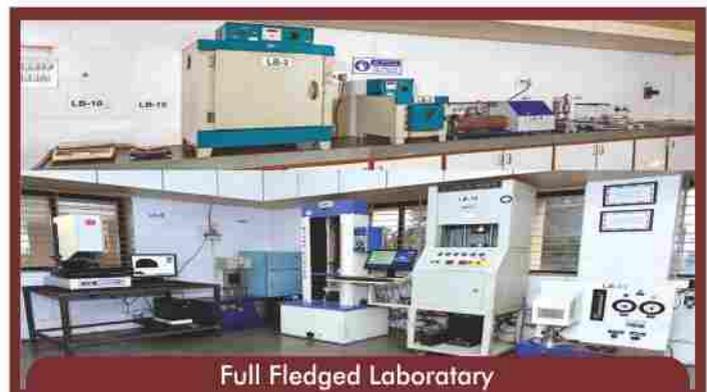
### MODERN MANUFACTURING FACILITY



DESMA Rubber Injection Moulding Machine

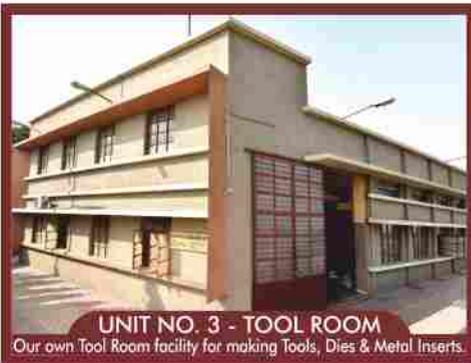


WINDSOR & PASL Windtech, TPE Injection Moulding Machines

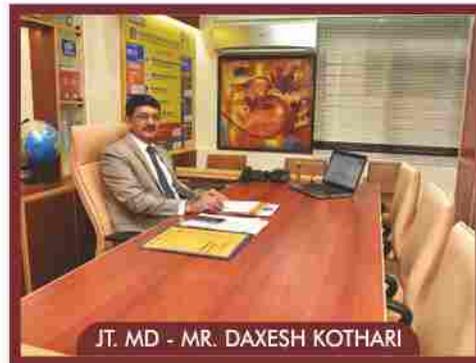


Full Fledged Laboratory

## INFRASTRUCTURE



## OUR TEAM



## MESSAGE FROM OUR TEAM

"We assure you Rubber and TPE products, at par with global standards, in our modern manufacturing facility, coupled with our versatile experience, gained over our long journey of 30 years."

## Circular Levelling Anti Vibration Mountings



Circular Levelling Anti Vibration Mountings are made for low vibration application such as Presses, Machine Tools, Laboratory Equipments etc. They have low deflection. They have built in leveling device so, leveling is very easy. Foundation is not required in this mounting.

The Rubber pad used in these levelling mounts are made of excellent rubber mix. These are five different mixes available so that one can have same deflection at different loads.

The Mounts are tested in load deflection machine to have linear load deflection characteristics . There are five different sizes with five different hardness in each sizes as per table.

Sr. No.	Nominal Dia In mm/Hardness	Max. Load (Kg)	Deflection In mm	Item No.
1	50mm H - 40	60	3.00 TO 4.00	MT-01
2	50mm H - 50	70	3.00 TO 4.00	MT-02
3	50mm H - 60	80	3.00 TO 4.00	MT-03
4	50mm H - 70	90	3.00 TO 4.00	MT-04
5	50mm H - 80	100	3.00 TO 4.00	MT-05
6	85mm H - 40	120	3.00 TO 4.00	MT-06
7	85mm H - 50	140	3.00 TO 4.00	MT-07
8	85mm H - 60	160	3.00 TO 4.00	MT-08
9	85mm H - 70	180	3.00 TO 4.00	MT-09
10	85mm H - 80	200	3.00 TO 4.00	MT-10
11	125mm H - 40	400	3.00 TO 4.00	MT-11
12	125mm H - 50	500	3.00 TO 4.00	MT-12
13	125mm H - 60	600	3.00 TO 4.00	MT-13
14	125mm H - 70	700	3.00 TO 4.00	MT-14
15	125mm H - 80	800	3.00 TO 4.00	MT-15
16	165mm H - 40	1000	3.00 TO 4.00	MT-16
17	165mm H - 50	1200	3.00 TO 4.00	MT-17
18	165mm H - 60	1400	3.00 TO 4.00	MT-18
19	165mm H - 70	1600	3.00 TO 4.00	MT-19
20	165mm H - 80	1800	3.00 TO 4.00	MT-20
21	200mm H - 40	1800	3.00 TO 4.00	MT-21
22	200mm H - 50	2100	3.00 TO 4.00	MT-22
23	200mm H - 60	2400	3.00 TO 4.00	MT-23
24	200mm H - 70	2700	3.00 TO 4.00	MT-24
25	200mm H - 80	3000	3.00 TO 4.00	MT-25

## Cushyfoot Anti Vibration Mountings



Cushyfoot Anti Vibration Mountings are for high vibration application. They have higher deflection. For every high vibration like Generator or non stationery application like vehicles & ships it may be fixed to the floor. In other applications the fixing is not required as the friction pad is provided with the mounting.

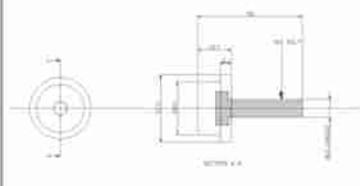
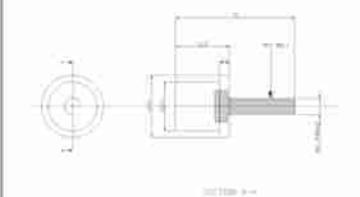
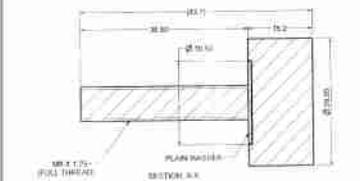
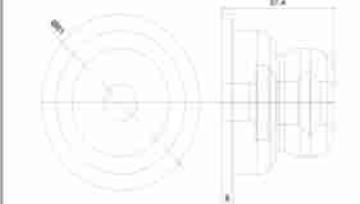
Depending on the type of rubber compound use, they have different deflections and load capacities as shown in table.

Sr. No.	Mounting Ref	Max. Load (Kg)	Deflection In mm	Item No.
1	A-40	75	5.5	MT-26
2	A-50	120	5.8	MT-27
3	A-60	150	6.8	MT-28
4	A-70	235	5.8	MT-29
5	A-80	320	5.2	MT-30
6	B-40	275	6.3	MT-31
7	B-50	545	5.6	MT-32
8	B-60	850	5.7	MT-33
9	B-70	1050	5.7	MT-34
10	B-80	1600	5.7	MT-35

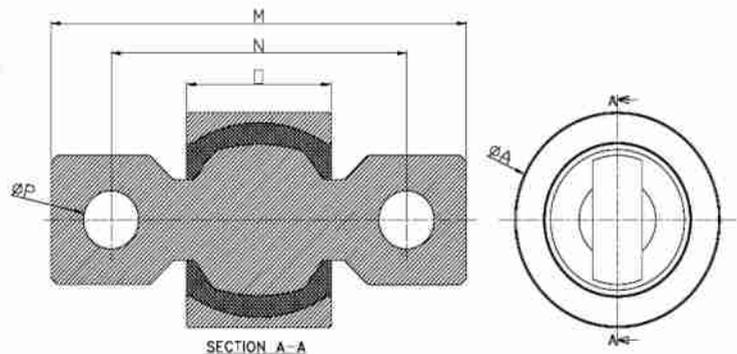
## Anti Vibration Mounting For Various Application

Sr. No.	Item Name	Image	Drawing	Polymer	Our Item No.
1	38MM MOUTING WITH TWO BOLT			NATURAL RUBBER	AP 2954
2	AVM RUBBER GENSET			NATURAL RUBBER	AP 1985

## Anti Vibration Mounting For Various Application

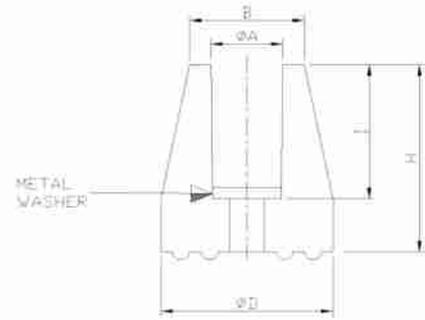
Sr. No.	Item Name	Image	Drawing	Polymer	Our Item No.
3	BUSH WITH BOLT SMALL			NATURAL RUBBER	AP 2753
4	BUSH WITH BOLT BIG			NATURAL RUBBER	AP 2753
5	BOOM STOPPER			NITRIAL RUBBER	L 615
6	RUBBER BUFFRING PAD FOR CAR LINE (OD 81 X H 57.5)			NATURAL RUBBER	AP 3068

## Shock Absorber Mounts



Sr. No.	M	N	O	P	A	Polymer	Our Item No.
1	135	95	48	18	66.75	NATURAL / NEOPRENE	L441
2	105	75	36	13	45.6	NATURAL / NEOPRENE	L442
3	145	00	68	19	91	NATURAL / NEOPRENE	L602

## Stand Plug

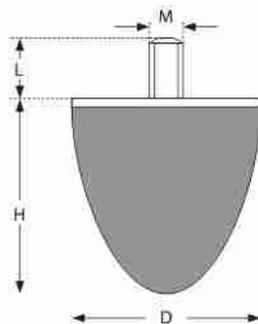


Sr. No.	Product Name	ØA	B	ØD	H	I	Our Item No.
1	ROUND STAND PLUG (12 X 30 X 35 MM)	12.5	20	30	35	25	L390
2	ROUND STAND PLUG (15 X 30 X 35 MM)	15.8	20	30	35	25	L391
3	ROUND STAND PLUG (18.5 X 35 X 40 MM)	19	24	35	40	30	L392
4	ROUND STAND PLUG (21.5 X 40 X 40 MM)	21.5	30	40	40	30	L393
5	ROUND STAND PLUG (25 X 40 X 40 MM)	25.4	30	40	40	30	L394
6	ROUND STAND PLUG (30.5 X 53 X 50 MM)	31.93	43	53	50	40	L395
7	ROUND STAND PLUG (37.25 X 53 X 50 MM)	38	43	53	50	40	L396
8	ROUND STAND PLUG (50 X 60 X 55 MM)	50.8	56	66	55	45	L397
9	ROUND STAND PLUG (22 X 30 X 28 MM)	12	22	30	28	17	AP 3047
10	ROUND STAND PLUG (26.5 X 40 X 49 MM)	18	26.5	40	49	32	AP 3048

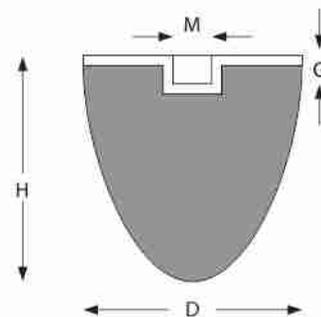
Sr. No.	Item Name	Image	Material	Our Item No.
1	STAND PLUGE ROUND		EPDM/ NATURAL	AP 2069

## Parabolic Dampers Type KP/D & KP/E

Type KP/D

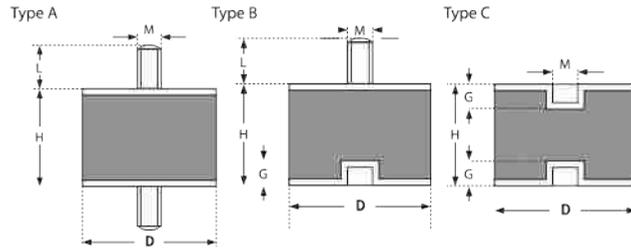


Type KP/E



Code	D (mm)	H (mm)	M (mm)	L Screw length (mm)	G (mm)
KP3036D/E	30	36	M8	8 10 13 16 18 20 23 28	8

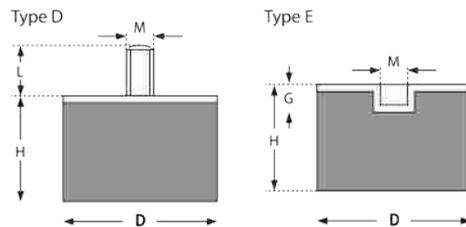
## Cylindrical Dampers Type A, B, C



*D* = diameter  
*H* = height  
*M* = screw thread  
*G* = screw depth  
*L* = screw length

Code	D (mm)	H (mm)	M (mm)	L Screw length	G (mm)
MT 1" x 1" B	25.4(1")	25.4(1")	1/4 UNC	12.7	14.2
MT 30 40 A/B/C	30	40	M8	8 10 13 16 18 20 23 28	8
MT 30 50 A/B/C	30	50		8 10 13 16 18 20 23 28	
MT 40 30 A/B/C	40	30		13 16 23 28	
MT 40 40 A/B/C	40	40			
MT 40 50 A/B/C	40	50			
MT 50 30 A/B/C	50	30	M10	15 20 28 33	10
MT 50 35 A/B/C	50	35			
MT 50 40 A/B/C	50	40			
MT 50 45 A/B/C	50	45			
MT 50 50 A/B/C	50	50			
MT 50 55 A/B/C	50	55			
MT 60 35 A/B/C	60	35	M10	15 20 28 33	10
MT 60 40 A/B/C	60	40			
MT 60 45 A/B/C	60	45			
MT 70 35 A/B/C	70	35	M12	27 32 37	12
MT 70 45 A/B/C	70	45			
MT 70 25 A/B	75	25			
MT 75 40 A/B/C	75	40	M12	27 32 37	12
MT 75 45 A/B/C	75	45			
MT 75 50 A/B/C	75	50			
MT 75 55 A/B/C	75	55	M12	27 32 37	12
MT 75 60 A/B/C	75	60			

## Cylindrical Dampers Type D, E



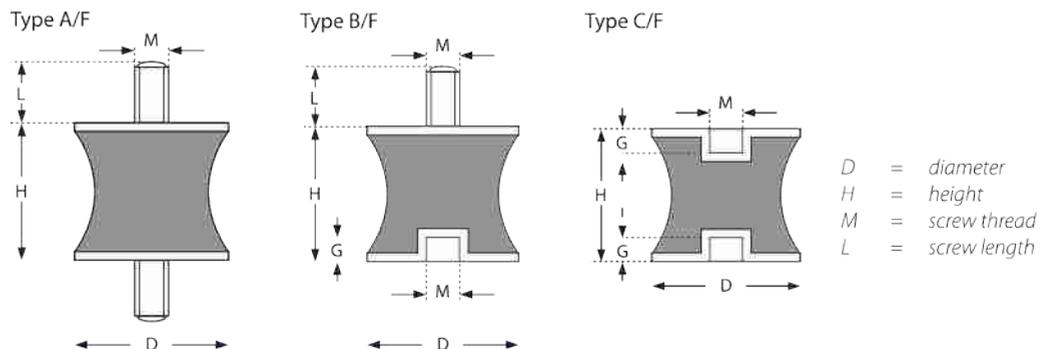
*D* = diameter  
*H* = height  
*M* = screw thread  
*G* = screw depth  
*L* = screw length

Code	D (mm)	H (mm)	M (mm)	L Screw length	G (mm)
MT 10 10 D/E	10	10	M4	6 8 10	4
MT 10 15 D/E	10	15			
MT 12 15 D/E	12	15		6 8 10 13	
MT 15 15 D/E	15	15			
MT 15 20 D/E	15	20			
MT 15 25 D/E	15	25			

## Cylindrical Dampers Type D, E

Code	D (mm)	H (mm)	M (mm)	L Screw length	G (mm)
MT 20 15 D/E	20	15	M6	8 10 13 16 18 20	6
MT 20 20 D/E	20	20			
MT 20 25 D/E	20	25			
MT 25 12 D/E	25	12			
MT 25 15 D/E	25	15			
MT 25 20 D/E	25	20			
MT 25 25 D/E	25	25			
MT 25 30 D/E	25	30			
MT 30 15 D/E	30	15	M8	8 10 13 16 18 20 23 28	8
MT 30 20 D/E	30	20			
MT 30 25 D/E	30	25			
MT 30 30 D/E	30	30			
MT 30 40 D/E	30	40			
MT 30 50 D/E	30	50			
MT 40 15 D/E	40	15			
MT 40 20 D/E	40	20			
MT 40 25 D/E	40	25			
MT 40 35 D/E	40	35			
MT 40 40 D/E	40	40			
MT 40 50 D/E	40	50			
MT 50 20 D/E	50	20			
MT 50 30 D/E	50	30			
MT 50 35 D/E	50	35			
MT 50 40 D/E	50	40			
MT 50 45 D/E	50	45			
MT 70 25 D/E	70	25	M10	13 16 23 28	10
MT 70 30 D/E	70	30			
MT 70 35 D/E	70	35			
MT 70 40 D/E	70	40			
MT 70 45 D/E	70	45			
MT 75 25 D/E	75	25			
MT 75 35 D/E	75	35			
MT 75 50 D/E	75	50	M12	22 27 32 37	12

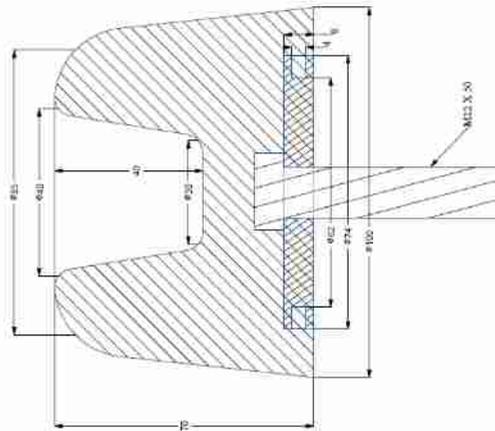
## Cylindrical Dampers Type AF, BF, CF



Code	D (mm)	H (mm)	M (mm)	L Screw length (mm)	G (mm)
1530 AF/BF/CF	15	30	M4	6, 8, 10, 12	8

## Special Cylindrical Dampers

**Code**  
L1102



## Sandwich Mountings



The sandwich mountings are available in 2 sizes. Can be fitted under direct compression or at different inclinations to suit diverse applications. These can be used for small engines with mobile applications, hoppers, carriage construction etc.

Drawing	A Type										B Type							
Maximum Load Under Direct Compression	500kg										1000kg							
Maximum Load Under Direct Shear	100kg										200kg							
Dimension (mm)	A	B	C	D	E	F	G	H	I	Item No.	A	B	C	D	E	F	G	Item No.
	90	44	36	57	74	7	3	16	M8 THREAD	AP 2690	168	57.7	43	129	146	10.8	3	AP 2691
											191	60	42	125	157.7	12.7	4	AP 3140

# OUR RUBBER PRODUCTS

We MANUFACTURE 9000 DIFFERENT RUBBER & TPE PRODUCTS FOR VARIED APPLICATIONS.



## WE MAKE RUBBER & TPE PRODUCTS FOR THE FOLLOWING SEGMENTS

- ORIGINAL EQUIPMENT MANUFACTURER IN THE AUTOMOTIVE INDUSTRY
- ORIGINAL EQUIPMENT MANUFACTURER IN THE NON AUTOMOTIVE INDUSTRY
- AGRICULTURAL EQUIPMENTS INDUSTRY
- POWER TRANSMISSION INDUSTRY
- PIPE INDUSTRY
- CEMENT CONCRETE INDUSTRY
- PUMPS & FOOT VALVES INDUSTRY
- OIL ENGINE & GENERATORS INDUSTRY
- RUBBER ELECTRICAL INSULATORS INDUSTRY
- HYDRAULIC & PENUMATICS INDUSTRY
- ANTI VIBRATION MOUNTINGS
- O-RING BOXES
- INSTITUTIONAL PRODUCTS
- CUSTOM MADE RUBBER PRODUCTS

# ASHUTOSH RUBBER PVT. LTD.

MANUFACTURERS OF ALL TYPES OF RUBBER & TPE PRODUCTS

### Factory :

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