

Infrastructure



- Rubber Moulding Facility
- Plastic Moulding Facility
- In House Tool Room
- Full Fledged Laboratory

COMPANY PROFILE

Ashutosh Rubber Pvt. Ltd. is engaged in manufacturing of a wide range of Rubber & TPE (Thermoplastic Elastomer) products. We are an **ISO 9001 • IATF 16949 • ISO 14001 • ISO 45001** certified company by TUV SUD and accredited with ISI certification under Bureau of Indian Standard **IS 5382**. Our Products are compliant with European Standards **RoHS & REACH**.

Presently we make more than 9000 different Rubber & TPE Moulded Products for varied applications. Our company uses modern manufacturing process by using **Desma Rubber Injection, Tung Yu, Plus - One Vacuum Moulding Machines and Windsor, PASL Windtech TPE Injection Moulding Machines**. We have been incorporated as a Private Limited company since 2007, being a part of the group which is in this business since 1987. The Company, over and above having modern rubber processing technology, has also modern facility to Process Soft PVC like TPE (Thermoplastic Elastomer).

WE ARE CERTIFIED



Our Standards



Our rubber rings and gaskets are WRAS approved, ensuring they fully comply with the UK Water Supply (Water Fittings) Regulations.

This certification confirms that our rubber materials:

- Do not contaminate drinking water, Non-toxic, non-tainting & odourless and meet the standards of BS 6920 testing

• Why WRAS Matters:

WRAS approval is a mark of safety, reliability, and regulatory compliance-essential for products used in plumbing systems, water pipelines, and potable water contact applications. It is often a mandatory requirement for projects in the UK, Europe, and other regulated markets.

By choosing our WRAS approved seals, you're selecting products that:

- Support health and hygiene standards
- Are accepted by utilities, Contractors, and inspection bodies
- Help reduce risk and ensure long - term system integrity



REACH & ROHS is a regulation of the human health and the environment from risks of chemicals. It ensure that :

- All Chemical substance in your products are registered and assessed for safety
- Products are free from hazardous chemicals.
- Better Eco-sustainability and user safety.

Our rubber products are non-toxic, eco-friendly and safe for use in sensitive applications. We are committed to global safety standards, not just local ones. Made with precision engineering and premium materials. We offer tailor-made solutions to match client specifications. Our rubber components are tested for durability, flexibility, resistance to chemicals and heat.



At Ashutosh Rubber, We manufacture high-quality rubber sealing rings and gaskets that fully comply with ISO 4633 (IS 5382) - the Indian standard for rubber products used in potable water supply systems.

We manufacture Sealing rings are suitable for use in:

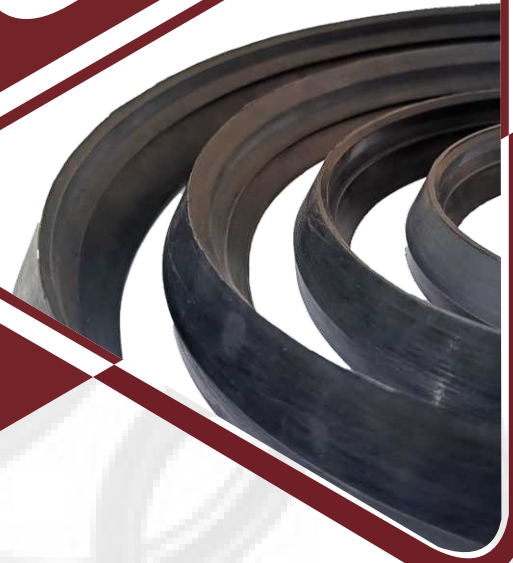
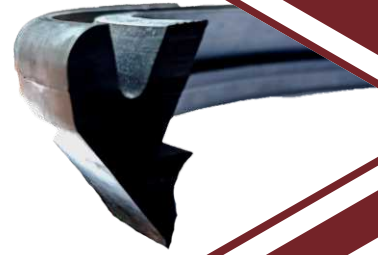
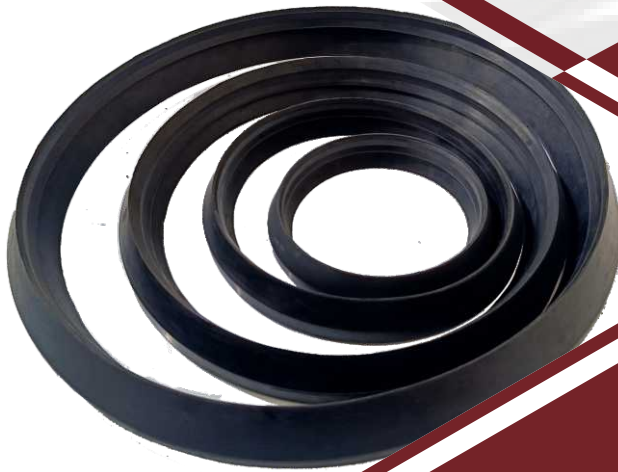
- UPVC pipe for Drinking water
- UPVC Pipes for Sewers
- GRP Pipes
- DI (Ductile iron) Pipes
- RCC Pipes

These rings are made from non-toxic, Durable elastomers like EPDM & SBR Rubber Ensuring:

- Safety for drinking water applications
- Excellent tensile strength and compression set resistance
- Long-term performance in aging, ozone, amnd water immersion conditions

We maintain strict dimensional tolerances and test our products in accordance with BIS standards, Gauranteeing leak-proof sealing and long service life.

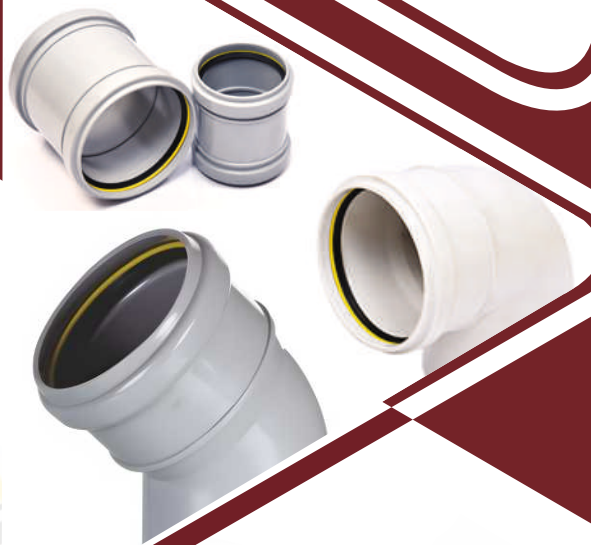
We are certified **ISO : 4633 (IS 5382)** rubber gaskets for gas mains water mains and sewers, which is equivalent to **BS EN 681** (European Standard), **ASTM D4774** (American Standard), **AS 1646**(Australian Standard), **DIN EN 343** (German Standard), **BS EN 343** (British Standard), **NF EN 343** (France Standard), **ASTM F1891**(United States Standard), **JIS L 1096** (Japan Standard)



UPVC Pipes using Elastomeric Sealing Rings are made as per IS:4985. The said IS prescribes usage of Rubber Rings as per IS:5382 and ISO 4633. The said Sealing Rings are marked with the  mark. We have different Ring designs to suit customer specific socket design.

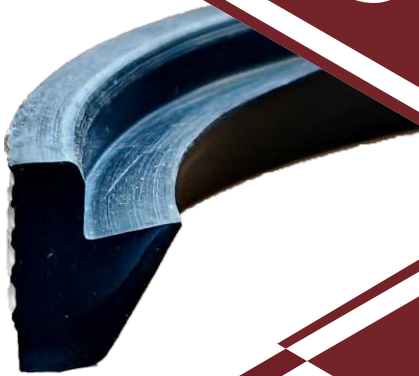
Sr. No.	Item Description	Size OD x Width x Height	EPDM Polymer	Our Item No.
1	63 MM 3S TYPE RING	80.60 x 10.3 x 18.1	✓	L-5497
2	63 MM 3S TYPE RING	82.3 x 9.4 x 15.5	✓	L-192
3	75 MM 3S TYPE RING	95 x 11.5 x 20.3	✓	L-5498
4	75 MM 3S TYPE RING	99.5 x 11.6 x 18.3	✓	L-191
5	90 MM 3S TYPE RING	112.1 x 12.8 x 22.2	✓	L-5499
6	90 MM 3S TYPE RING	112.5 x 12.3 x 17.4	✓	L-185
7	110 MM 3S TYPE RING	134 x 14.5 x 23.5	✓	L-5344
8	110 MM 3S TYPE RING	136.8 x 13.9 x 21.5	✓	L-186
9	125 MM 3S TYPE RING	153.1 x 14 x 24.4	✓	L-200
10	140 MM 3S TYPE RING	170 x 14.7 x 25.3	✓	L-193
11	160 MM 3S TYPE RING	190 x 17 x 27	✓	L-5345
12	160 MM 3S TYPE RING	192.2 x 15.8 x 24	✓	L-196
13	180 MM 3S TYPE RING	213.1 x 18.55 x 28.7	✓	L-5500

Sr. No.	Item Description	Size OD x Width x Height	EPDM Polymer	Our Item No.
14	180 MM 3S TYPE RING	214 x 16.4 x 26.1	✓	L-189
15	200 MM 3S TYPE RING	234.2 x 19.1 x 29.5	✓	L-5501
16	200 MM 3S TYPE RING	236.8 x 17 x 27.5	✓	L-201
17	225 MM 3S TYPE RING	263 x 18.9 x 30.2	✓	L-202C
18	225 MM 3S TYPE RING	269 x 23 x 31.5	✓	L-5346
19	250 MM 3S TYPE RING	290 x 22.75 x 36	✓	L-5347
20	250 MM 3S TYPE RING	293 x 19.9 x 32.9	✓	L-187
21	280 MM 3S TYPE RING	325.2 x 24.6 x 37.3	✓	L-5502
22	280 MM 3S TYPE RING	326.6 x 21 x 35.2	✓	L-194C
23	315 MM 3S TYPE RING	364.4 x 21.9 x 36.5	✓	L-203C
24	315 MM 3S TYPE RING	368 x 25.5 x 37	✓	L-5348
25	355 MM 3S TYPE RING	403.8 x 23.7 x 39.7	✓	L-741
26	400 MM 3S TYPE RING	458.8 x 28.5 x 44.3	✓	L-207



SWR Pipes are generally made as per IS:13592. The said pipes require standard quality sealing products for leak proof performance.

Sr. No.	Item Description	Size OD x Width x Height	PP & TPE	Our Item No.
1	75 MM SWR RING TIGHT FIT	Ø70 X Ø86.3 X 6.8	✓	T-21
2	75 MM SWR RING TIGHT FIT	Ø69.50 X Ø85 X 8	✓	T-21 (D2)
3	90 MM SWR RING TIGHT FIT	Ø100.5 X Ø86.7 X 8.50	✓	T-34
4	110 MM SWR RING TIGHT FIT	Ø106.6 X Ø121.6 X 8.9	✓	T-26
5	110 MM SWR RING TIGHT FIT	Ø107 X Ø120.3 X 9	✓	T-26 (D2)
6	160 MM SWR RING TIGHT FIT	Ø156 X Ø177 X 11.90	✓	T-33



Lip Seal are generally made as per BS EN 681:1996. The said standard is for pipe joint seals used in water & drainage application.

Sr. No.	Item Description	Size ID x OD x Height	EPDM Polymer	Our Item No.
1	82 MM LIP SEAL	75 x 93 x 9.30	✓	L-5349
2	82 MM LIP SEAL	78.4 x 93.5 x 9.60	✓	L-3581
3	110 MM LIP SEAL	104.2 x 122.0 x 10.99	✓	L-5350
4	110 MM LIP SEAL	106.5 x 122.5 x 9.00	✓	L-3608
5	160 MM LIP SEAL	156.8 x 175.5 x 12.00	✓	L-5351
6	160 MM LIP SEAL	157.5 x 176.5 x 11.50	✓	L-3609
7	200 MM LIP SEAL	196.5 x 222.5 x 14.00	✓	L-5397
8	200 MM LIP SEAL	201.75 x 223.75 x 14.50	✓	L-3611
9	250 MM LIP SEAL	242.6 x 282.5 x 20.00	✓	L-3612
10	250 MM LIP SEAL	247 x 280.5 x 19.7	✓	L-5398
11	315 MM LIP SEAL	316.5 x 351.5 x 21.00	✓	L-3636



CPVC & UPVC Fittings are generally made as per ASTM-D-1785. The said fittings require good quality sealing products for leak proof performance.

Sr. No.	Item Description	Size (OD x Width x Height)	EPDM	Our Item No.	Sr. No.	Item Description	Size (OD x Width x Height)	EPDM	Our Item No.
1	25 MM FLAT RING	28 x 22.40 x 2	✓	L-5038	6	70 MM FLAT RING	74 x 64.5 x 2	✓	L-5040
2	30 MM FLAT RING	34.5 x 29 x 2	✓	L-5039	7	75 MM FLAT RING	68.5 x 60.5 x 2.5	✓	L-884
3	40 MM FLAT RING	46 x 40.5 x 2	✓	L-5037	8	90 MM FLAT RING	81 x 74.6 x 2.5	✓	L-3843
4	50 MM FLAT RING	45.5 x 39.5 x 1.8	✓	L-5233	9	110 MM FLAT RING	97 x 90 x 3.5	✓	L-688
5	63 MM FLAT RING	55.8 x 50 x 1.8	✓	L-5234	10	110 MM FLAT RING	111 x 97 x 4	✓	L-5352

GRP Pipes Ring / Reka Gasket

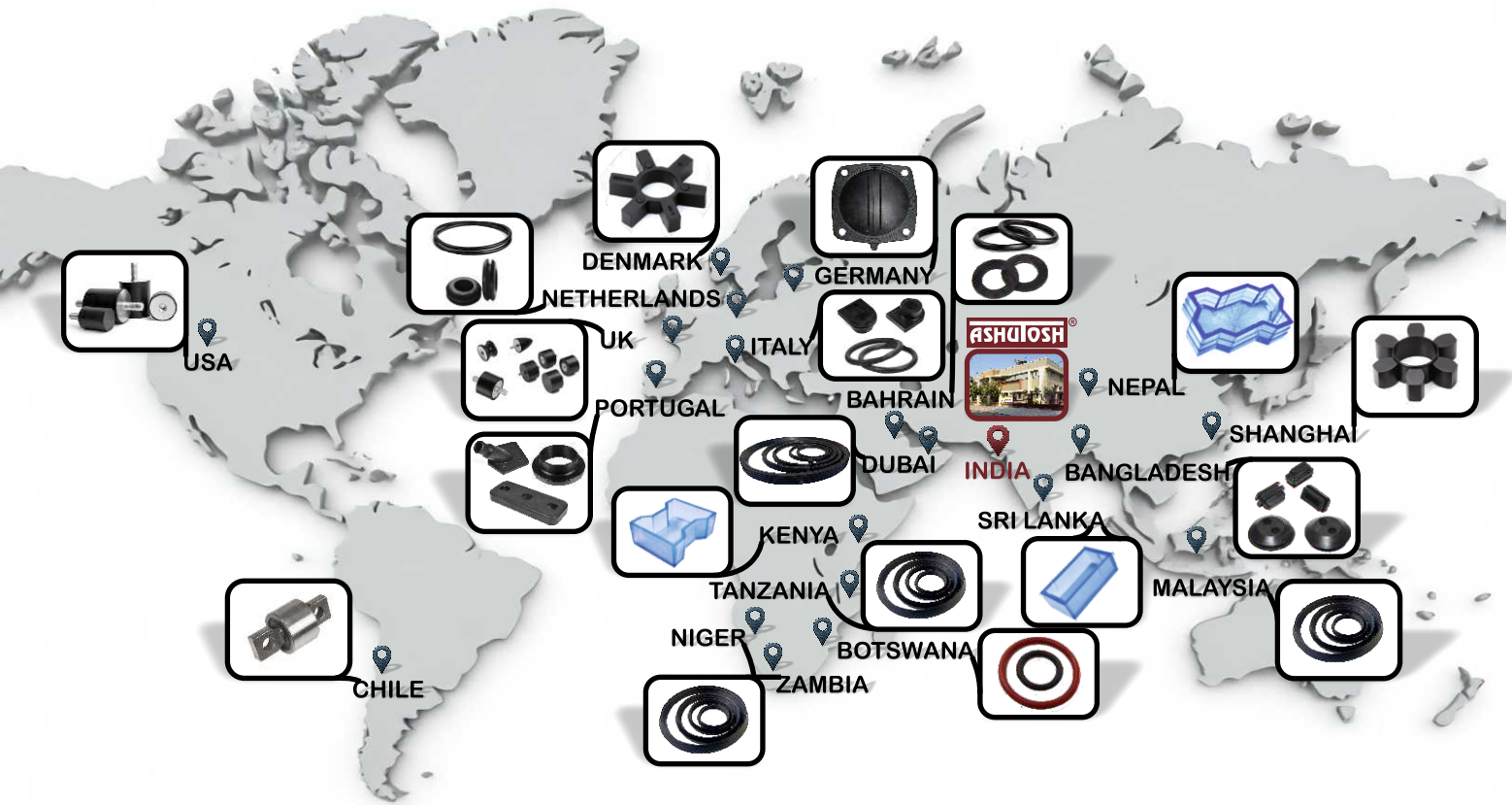


Sr. No.	Item Description	Size ID x OD x Height	EPDM Polymer	Our Item No.	Sr. No.	Item Description	Size ID x OD x Height	EPDM Polymer	Our Item No.
1	150 MM REKA RING	164 x 200 x 22	✓	L-175	8	450 MM REKA RING	472 x 516 x 30	✓	L-177
2	152 MM REKA RING	110.6 x 152 x 32	✓	L-224	9	500 MM REKA RING	526.7 x 568.7 x 32.5	✓	L-178
3	200 MM REKA RING	209 x 245 x 22	✓	L-210	10	600 MM REKA RING	634 x 676 x 32.5	✓	L-172
4	250 MM REKA RING	253.7 x 293.7 x 32.5	✓	L-388					
5	300 MM REKA RING	310.5 x 352.5 x 32.5	✓	L-171					
6	350 MM REKA RING	363 x 407 x 30	✓	L-66					
7	400 MM REKA RING	419 x 463 x 30	✓	L-176					



A Grommet type lip seal is a flexible rubber sealing component used in PVC pipes and fittings to prevent leaks, block contaminants, and accommodate minor pipe movements. It consists of a rubber grommet with an integrated lip that creates a tight seal around the pipe or joint.

Sr. No.	Item Description	Size ID x OD x Height	EPDM Polymer	Our Item No.
1	32 MM RUBBER SEAL	31.50 x 50 x 19.5	✓	L-5492
2	50 MM RUBBER SEAL	50 x 90 x 30	✓	L-5485
3	75 MM RUBBER SEAL	75 x 115 x 30	✓	L-5486
4	110 MM RUBBER SEAL	110 x 150 x 30	✓	L-5514
5	160 MM RUBBER SEAL	160 x 200 x 32	✓	L-5487



OUR ESTEEMED CUSTOMERS IN INDIA



OUR ESTEEMED CUSTOMERS IN WORLDWIDE



ASHUTOSH RUBBER PVT. LTD.

MANUFACTURER OF ALL TYPES OF RUBBER & TPE PRODUCTS

Unit NO. 1 Corporate Office & Rubber Moulding Factory :

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UNIT NO.3 TOOL ROOM FACILITY, METODA.

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